



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3400-00
Job Sheet 180091



Part No: RBE350A93-3400-00

Job Qty: 5 ea

Part Name: Drive Shaft Thimble



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: RBE350A93-3400-00 REV 3 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	5 pcs	8/7/18	8/7/18	0.08	0.50	Small Fab-9		MLC DAS
110	QC	5 pcs	8/7/18	8/7/18	0.00	0.00	QC5		38
130	Packaging	5 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-2		MLC 9-88
140	QC21-FG	5 Ea	8/7/18	8/7/18	0.00	0.00	QC21		DAS 21 9-88

Part Op 100 - Assemble as per DWG
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
4491K61	Push in tapered round cap	5 Ea (1 ea)	90-Start up Operation	5038435
RBE350A93-3400-00-1	Guide	5 Ea (1 ea)	90-Start up Operation	5076028

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	4491K61	5	89	0
	RBE350A93-3400-00-1	5	8	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 10:27 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S098682

Part: RBE350A93-3400-00

Job No: 180091

Serial No/Batch: S098682

Revision: 3

Inspector:

Exp Date:

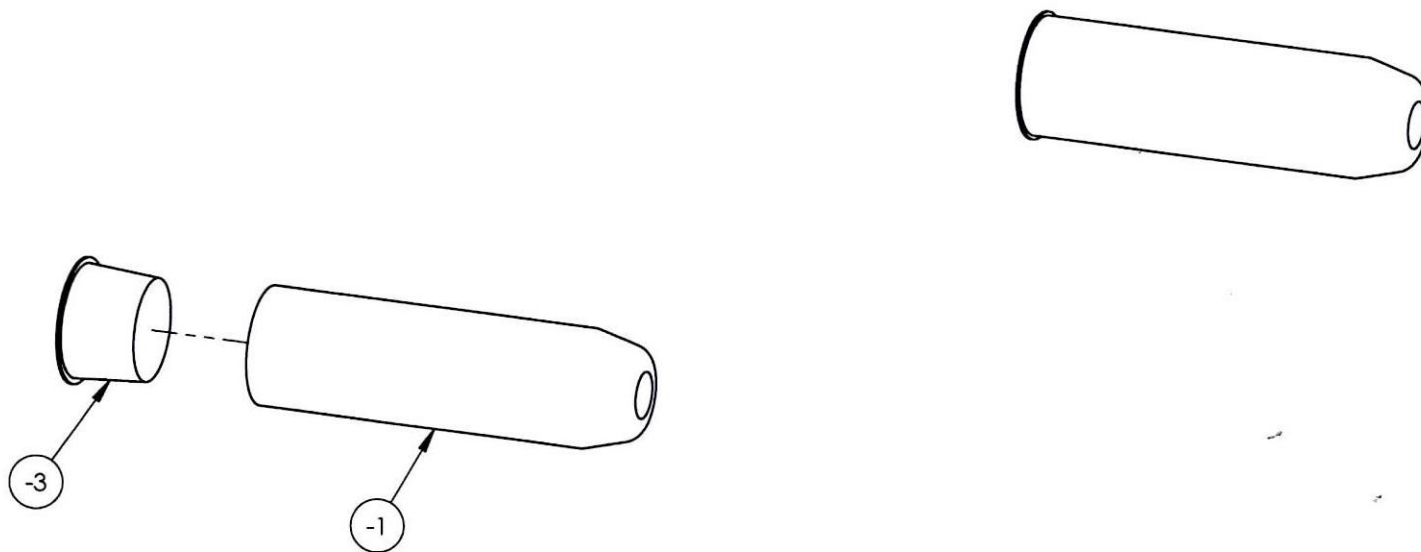
Instructions:

Date: 08/02/18

4G
5C
18-0

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DESIGNED FROM HELI PRODUCTS TOOLS.	10/15/2009	WP	DW
2		CH'D THIMBLE TO GUIDE AND MATERIAL FROM 4140 Q&T, ADDED BLEND NOTE PER D.W.	9/15/2011	RJC	DW
2A		CH'D T/N WAS RBEA93-3400-00 IS RBE350A93-3400-00.	11/6/2013	RJC	RW
3	17-0172	UPDATED TO NEW STANDARD. ADDED DASH NUMBERS. -1 CH'D ENGRAVE NOTE WAS ENGRAVE T/N, S/N, & "MADE IN USA" TO FIT IS ENGRAVE T/N. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. CH'D MAT'L FROM 4140 TO 4140/4142. DELETED DIMS (.630), 75°. ADDED DIMS 3.718±.050, 15°. CH'D DIM WAS R.200 IS R.20.	7/13/2017	DPD	JAG



DART AEROSPACE	
TITLE DRIVESHAFT THIMBLE	
DWG NO. RBE350A93-3400-00	REV 3
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/
HEAT TREAT QMSI-6.2.2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
FINISH AS PLATED	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SPEC AS PLATED	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: PERRITT	USED ON MODEL
CHECKED: RJC 07/13/2017	EUROCOPTER 350/355
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017	
APPROVED: JAG 07/26/2017	
SCALE 1:2	DATE 10/15/2009
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	GUIDE	4140/4142		2
		B/O	-3	1	PUSH IN TAPERED ROUND CAP	PLASTIC	Ø1.298 I.D. X Ø1.173 I.D. X 13/16 (MCMASTER-CARR #4491K61)	1